

A single-component, quick-drying primer for Geogard and AlphaGuard products

DESCRIPTION:	Geogard Primer is a single component primer designed to enhance adhesion when using Tremco urethane primer products including AlphaGuard, Geogard, and urethane sealants.																							
BASIC USES:	Geogard Primer is utilized to promote adhesion of cured urethane coatings and sealants to newly applied coats. It can also be used as primer over approved substrates. To determine if a substrate is approved, reference current Tremco literature or contact Tremco Product & Technical Group.																							
ADVANTAGES:	Geogard Primer is a quick drying primer with excellent adhesion properties.																							
PREPARATION:	All surfaces are to be free of dirt, grease, oil, chalk, loose paint, rust, mortar, and other foreign matter, which could prevent proper adhesion. This is best accomplished by power washing or utilizing a stiff broom. All surfaces must be completely dry prior to the application of GEOGARD Primer.																							
APPLICATION:	Geogard Primer can be brush, roller, or spray applied. Apply primer evenly on surface at the recommended coverage rate. Do not allow the product to puddle. Once the primer becomes dry and tacky (typically 15-30 mins) it can be top coated. Primer must be top coated prior to curing hard, glossy, and tack-free (typically within 1-2 hours). If this occurs, clean the primed area and re-prime following the application instructions listed above.																							
COVERAGE:	400 sq. ft. / gal (4 wet mils), (9.8 m ² /L).																							
LIMITATIONS:	Apply only when ambient temperatures are 40°F (4.4°C) and rising. Do not apply over wet or damp surfaces or when precipitation is imminent. Only apply over approved substrates and products. Exposed primer will yellow as it weathers.																							
MAINTENANCE:	GEOGARD Primer is designed to be top coated with an approved Tremco urethane product. It is recommended that the coating installation be checked on a regular schedule with additional inspections after the system has been exposed to severe weather conditions. Small area touch-up can be made at any time by following the recommended application procedures.																							
TECHNICAL SERVICES:	Technical advice or service on suitability of material for specific application and end-use requirements is available from the manufacturer. Refer to label and Safety Data Sheet (SDS) for precautionary information.																							
PHYSICAL PROPERTIES:	<table border="1"> <thead> <tr> <th>Property</th> <th>Test Method</th> <th>Typical Value</th> </tr> </thead> <tbody> <tr> <td>Weight per Gallon (Liter)</td> <td>ASTM D 1475</td> <td>10.32 lbs. (1.24 kg)</td> </tr> <tr> <td>Viscosity</td> <td>ASTM D 562</td> <td>20-50 CPS (mPas)</td> </tr> <tr> <td>VOC</td> <td></td> <td>5 g/L</td> </tr> <tr> <td>Dry Time</td> <td></td> <td>15-30 mins at 70°F (21°C)</td> </tr> <tr> <td>Flashpoint</td> <td>ASTM D 3278</td> <td>109°F (43°C)</td> </tr> <tr> <td>Clean Up</td> <td></td> <td>Xylene</td> </tr> </tbody> </table>	Property	Test Method	Typical Value	Weight per Gallon (Liter)	ASTM D 1475	10.32 lbs. (1.24 kg)	Viscosity	ASTM D 562	20-50 CPS (mPas)	VOC		5 g/L	Dry Time		15-30 mins at 70°F (21°C)	Flashpoint	ASTM D 3278	109°F (43°C)	Clean Up		Xylene		
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Geogard® Primer



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