

Primer No. 20

A Metal Primer for Silicone Sealants

Composition: Primer No. 20 is a single-component primer for TremSEAL S Sealant applications. It consists of a silicone resin solution designed for application to metal substrate surfaces.

Basic Uses: Primer No. 20 prepares metal surfaces for TremSEAL S Sealant, forming a film that locks-in surface residue. It provides a foundation, enhancing performance and adhesion of TremSEAL S.

Limitations: Primer No. 20 will darken surface. Caution must be exercised to apply primer on sealant contact area only.

Grade: Brush.

Packaging: Available in 1 pint (473 ml) containers.

Color: Clear orange.

Shelf Life: Six months in unopened containers. Discard after change in appearance or any unused portions remaining in containers after project completion.

APPLICATION DATA

Surface Preparation: Metal surfaces must be clean, dry and free of oils, previously applied waterproofing and dampproofing materials and other contaminants.

Clean with Methyl Ethyl Ketone (MEK). Wipe dry with clean cloth.

Application: Apply uniform, continuous film of metal primer. Avoid excess. Application should be from clean container, filled from original. Keep original container closed. Discard any unused primer at end of each day.

Allow primer to air dry (approximately 30 minutes) prior to sealant application. Prime only as much surface as can be sealed in same day. A trial application is recommended.

Coverage: Approximately 500 sq ft/gal (12.3 m²/L)

Precautions: Users must read container labels and Material Safety Data Sheets for health and safety precautions prior to use.

Availability and Cost: Contact your local Tremco Representative for pricing and availability. For name and number of your representative, call 216/292-5000 - Roofing Division. In Canada, 416-421-3300.

Maintenance: Your Tremco Representative can provide effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs, and preventative maintenance are all sound procedures.

Guarantee/Warranty: Tremco Inc. warrants Primer No. 20 to be free of defects and to meet published physical properties when cured and tested according to ASTM and Tremco standards. Under this warranty, we will provide at no charge, Primer No. 20 in standard packaging to replace any Primer No. 20 proven to be defective when applied according to our written instructions, and in applications recommended by us as suitable for Primer No. 20. THIS IS BUYER'S SOLE AND EXCLUSIVE REMEDY.

All claims concerning product defects must be made in writing within twelve (12) months of shipment. The absence of such claims in writing during this period will constitute a waiver of all claims with respect to such product.

This warranty shall be IN LIEU OF any other warranty, express or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Technical Services: Your local Tremco Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weatherproofing technology, complement and extend the services of the Tremco Technical Service Staff.

Statement of Policy and Responsibility:

Tremco takes responsibility for furnishing quality materials and for providing specifications and recommendations for their proper installation.

As neither Tremco itself nor its Representatives practice architecture or engineering, Tremco offers no opinion on, and expressly disclaims any responsibility for the soundness of any structure on which its products may be applied. If questions arise as to the soundness of a structure or its ability to support a planned installation properly, the Owner should obtain opinions of competent structural engineers before proceeding. Tremco accepts no liability for any structural failure or for resultant damages, and no Tremco Representative is authorized to vary this disclaimer.

Physical/Performance Characteristics

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Property	Typical Value	Test Method
Volatile organic compound (less water, less exempt solvent)	678 g/L	ASTM D 3960-89
Nonvolatile content	10%	ASTM D 1644-88
Density	6.8 lb/gal (.814 kg/L)	ASTM D 1475-85
Flash point, min	0°F (-17.7°C)	ASTM D 56-93
Solvent	Acetone/Toluol	—

TREMCO

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