

Alumanation® 301

Premium reflective fibered aluminum coating

FEATURES	BENEFITS
Proven Performance	<ul style="list-style-type: none">Successfully used for over 70 years
One Coat Application	<ul style="list-style-type: none">Fewer labor steps; Does not require primer
Rust Inhibitor	<ul style="list-style-type: none">Can prevent future oxidation of existing rust
One Component	<ul style="list-style-type: none">No mixing errors; No extra labor steps
Cool Weather Applications	<ul style="list-style-type: none">Can be installed at 40°F (4.4°C) and rising

DESCRIPTION

Alumanation 301 is a premium grade, high solids, metallic pigmented, industrial maintenance coating formulated from specially processed asphaltic liquids, non-drying oils, a proprietary blend of natural and synthetic fibers, and aluminum pigment. It is formulated to meet ASTM D2824 Standard Specification for Aluminum-Pigmented Asphalt Roof Coatings, Nonfibered, and Fibered without Asbestos.

BASIC USES

Alumanation 301 is used for rustproofing and weatherproofing metal roofs, smooth BUR and modified bitumen roof systems.

PACKAGING

5 gal (18.9 L) pail, 55 gal (208.1 L) drum

COLOR

Silver

GRADE

Brush, Roller, Spray

STORAGE

12 months shelf life in unopened containers when properly stored.

Recommended storage conditions are indoors in a ventilated, dry area removed from heat, open flame, ignition sources and direct sunlight. Storage temperatures should range from 60-70°F (15-21°C) and must not drop below 32°F (0°C) or exceed 110°F (43°C).

On the job site, materials should remain on the pallet until use and be stored in a shaded, ventilated area. Materials should be covered with a light-colored, reflective tarp for protection against the elements. Allow for adequate air flow inside the pallets.

Shelf life could be affected if the product is not stored properly.

APPLICATION

Surface Preparation: Surface must be clean, dry, in sound condition, and free of dirt, debris, and contaminants. Rust must be abraded until it no longer exhibits flaking or chalking. Wet insulation must be identified and replaced. Deficient areas of existing system must be repaired. All repairs should be made with like materials matching the existing components and allowed to properly cure prior to application of liquid-applied products.

Mixing:

Pails: Use a heavy duty corded power drill with Jiffy Mixer mixing blade. Mix until product is consistent in appearance and viscosity. Do not thin.

Drums: Use industrial drum mixing equipment to mechanically mix each container. Mix until product is consistent in appearance and viscosity. Do not thin.

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ROOF SUBSTRATES/ SURFACES APPLICATION CHART

Product Type	Product Name	BUR - Smooth	MB - Smooth	MB - Granule Metal
Detailing Product	Geogard LO Base Coat			Geogard Seam Sealer
	Geogard Seam Sealer	3-Course: 30-65 ln ft / gal	3-Course: 30-65 ln ft / gal	3-Course: 30-65 ln ft / gal
	TremLastic S (not for use on metal)			Back-Brush: 60-100 ln ft / gal
Reinforcement	Permafab			Fasteners: 200-250 / gal
	Rapid-Set Reinforcing Fabric	Approx. 300 ln ft / roll	Approx. 300 ln ft / roll	Approx. 300 ln ft / roll
	(for use with TremLastic S)			
Top Coat	Alumanation 301	2½ gals / SQ (40 wet mils)	2½ gals / SQ (40 wet mils)	2 gals / SQ (32 wet mils)

COVERAGE RATES

- Coverage rates are listed at minimum recommended rates. The application surface can affect the necessary coverage rate.
- Additional surface area must be accounted for on applications over corrugated or standing seam metal substrates. Coverage may require an additional 15-25% depending on profile.

TEMPERATURE RECOMMENDATIONS

Min Ambient: 40°F (4.4°C)
Max Ambient: 110°F (43.3°C)

- Minimum temperatures must be rising following application
- Do not apply when dew point is within 5°F (2.77°C) of ambient temperatures
- Do not apply when precipitation, fog or dew is imminent prior to cure of the product

SPRAY EQUIPMENT RECOMMENDATIONS

General Guidelines							
Component	Pressure	Tip Size	Flow Rate	Filters	Hose Type	WHIP	Product Temp
One-Component	2,500 psi	.039 - .049	1.6 - 2.6 gpm	Remove	High Pressure	1/4" High Pressure	Ambient
<ul style="list-style-type: none"> • Must use heavy duty or industrial grade spray tips • Properly clean and maintain spray equipment before, during and after use • Equipment should be properly grounded during use 							
<p>Mineral Spirits/Xylene</p>							

CLEAN UP LIMITATIONS

Mineral Spirits/Xylene

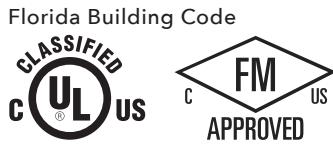
- Not recommended for use over the following:
Roof Decks: Cementitious wood fiber, metal, poured-in-place gypsum, structural lightweight or lightweight insulating concrete, and wood decks (includes plywood, tongue and groove, etc.).
Products/Systems: Asphalt-based or coal tar gravel surfaced BUR systems, clay tile, expanded or extruded polystyrene insulation, fluoropolymer finished metal, shingles, silicone-based products, and tar-based products.
- Not for use under continuous immersion

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Low Temperature Flexibility	Pass ¼" mandrel @ 32°F (0°C)	ASTM D1737
Metallic Content	Min. 15%	ASTM D2824
Salt Spray - 100 hrs	No corrosion	ASTM B117
Reflectance	Initial - 0.66, 3 Yr Aged - 0.49	ASTM C1549
Emittance	Initial - 0.39, 3 Yr Aged - 0.52	ASTM C1371
SRI	Initial - 65, 3 Yr Aged - 42	
Solids Content - Volume	47%	ASTM D6511
Solids Content - Weight	61%	ASTM D6511
VOC	321 g/L	

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CODES & APPROVALS



MAINTENANCE

PRECAUTIONS

TECHNICAL SUPPORT

Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventive maintenance are all part of a sound roof program.

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



Rated Product ID #: 0612-0004

	Smooth	Rough
Solar Reflectance	Initial / Aged 0.66 / 0.49	Initial / Aged Not Rated
Thermal Emittance	0.39 / 0.52	Not Rated

The ratings above are subject to CRRC rating program conditions, requirements and limitations. Visit coolroofs.org for important information and disclaimers about CRRC rating requirements and limitations. For the purposes of a CRRC rating, a rough substrate is defined as a surface that is equally coarse or coarser than a new (i.e., unweathered) #11 granulated modified bitumen sheet.



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