# **AlphaGuard™ Si Poly Fil**

### High Performance Polyethylene Fiber

#### **FEATURES**

Inert Material

• Fibers will not decompose

Lightweight

• Easy to handle

**BENEFITS** 

Variable Ratio

• Customize viscosity for every application

Interlocking Fiber

• Improved tensile and sag characteristics

#### **DESCRIPTION**

AlphaGuard Si Poly Fil is polyethylene micro fibers designed for use with AlphaGuard Si 70 and 100 products.

**BASIC USES** 

When mixed with AlphaGuard Si 70 or 100 products, AlphaGuard Si Poly Fil increases viscosity, tensile strength, and reduces sag creating up to a brushable mastic version of the products. This modified version is ideal for simple repairs, vertical applications, or filling of irregular surfaces.

**PACKAGING** 

\_ .

5 gal pail (18.9 L) - 6 lbs. gross weight

COLOR

White

**GRADE** 

Loose Fibers

**STORAGE** 

Shelf life is indefinite when stored properly.

Recommended storage is indoors in a ventilated, dry area removed from heat, open flame, ignition sources and direct sunlight. Storage temperatures should range from 60-70°F (15-21°C) and must not drop below 32°F (0°C) or exceed 110°F (43°C).

On the job site, materials should remain on the pallet until use and be stored in a shaded, ventilated area. Materials should be covered with a light-colored, reflective tarp for protection against the elements. Allow for adequate air flow inside the pallets.

Shelf life could be affected if the product is not stored properly.

**APPLICATION** 

**Surface Preparation:** Surface must be clean, dry, in sound condition, and free of dirt, debris, and contaminants. Rust must be abraded until it no longer exhibits flaking or chalking. Existing wet roofing components must be identified and replaced. Deficient areas of existing system must be repaired. All repairs should be made with like materials matching the existing components and allowed to properly cure prior to application of liquid-applied products.

Metal surfaces and coated metal including fluoropolymer/PVDF coatings such as Kynar\* (Registered trademark of Arkema Inc.) and Hylar\* (Registered trademark of Solvay Solexis Inc.) must be ground to clean bright metal free of rust and primed prior to application.

If the surface has a pre-existing coating, paint, or sealant, please contact Tremco for adhesion/compatibility testing and surface preparation recommendations.

#### **APPLICATION** CONTINUED

## **AlphaGuard™ Si Poly Fil**

#### Mixing:

AlphaGuard Si Poly Fil can be added to AlphaGuard Si 70 or 100 material at a desired ratio between 20-50% by volume.

- DO NOT ADD AT A RATIO GREATER THAN 50% BY VOLUME.
- DO NOT ADD MORE THAN ONE HOUR IN ADVANCE OF APPLICATION.
- DO NOT MIX MORE THAN WILL BE USED DURING A SINGLE WORKING PERIOD.

Pails: Use a heavy duty corded power drill with Jiffy Mixer mixing blade. Mix AlphaGuard Si 70 or 100 material until product is consistent in appearance and viscosity. Do not thin. Measure and add the desired amount of AlphaGuard Si Poly Fil to the properly mixed AlphaGuard Si 70 or 100 material, then mix until fibers are evenly distributed within the product.

Priming: Primers may be needed on specific substrates/surfaces prior to application. Review the AlphaGuard Si 70, AlphaGuard Si 100, and recommended primer product data sheets for specific product and application information.

Installation: Install product using one of the approved application methods evenly at the recommended coverage rate. Use wet mil gauges to monitor coverage rates throughout application.



Will vary depending on mix ratio and usage.

Sweep or Vacuum

Not recommended for use over the following:

Roof Decks: Cementitious wood fiber, metal, poured-in-place gypsum, structural lightweight or lightweight insulating concrete, and wood decks (includes plywood, tongue and groove, etc.).

Products/Systems: Asphalt-based or coal tar gravel surfaced BUR systems, clay tile, corrugated or standing seam metal roof systems, expanded or extruded polystyrene insulation, fluoropolymer finished metal, shingles, and tar-based products.

Not for use under continuous immersion.

Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventive maintenance are all part of a sound roof program.

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.

#### **ACCEPTABLE ROOF SURFACES**

**COVERAGE RATES CLEAN UP LIMITATIONS** 

**MAINTENANCE** 

**PRECAUTIONS** 

**TECHNICAL SUPPORT** 



Roofing & Building Maintenance

ww.tremcoroofing.com 3735 Green Road Beachwood, Ohio 44122 .800.852.6013

220 Wicksteed Avenue Toronto, Ontario, M4H 1G7 1.800.668.9879

Tremco Roofing and Building Maintenance is part of Tremco Construction Products Group.

Tremco is a US Registered trademark of Tremco CPG Inc.
The information provided on this data page supersedes all previous data concerning this product and its application.
The Statements provided concerning the materials shown are intended solely as a general guide for material usage and are believed to be true and accurate. Since the manner of use is beyond our control, Tremco DOES NOT MAKE NOR DOES IT AUTHORIZE ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE, OR ANY OTHER WARRANTY, GUARANTEE OR REPRESENTATION, EXPRESSED OR IMPLIED, CONCERNING THIS MATERIAL EXCEPT THAT IT CONFORMS TO TREMCO'S PRODUCT SAMPLE. Buyer and user accept the product under those conditions and assume the right of any failure in injury of person or property and loss or liability, resulting forms the handling. conditions and assume the risk of any failure, injury of person or property and loss or liability resulting from the handling, storage or use of the product, whether or not it is handled, stored, used in accordance with directions or specifications. UNDER NO CIRCUMSTANCE SHALL TREMCO BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING FROM ANY BREACH. IN ALL CASES, TREMCO'S LIABILITY IS LIMITED, AT TREMCO'S OPTION, TO THE REPLACEMENT OF GOODS, OR THEIR VALUE, PROVEN TO BE DEFECTIVE IN MANUFACTURING.