

# Tremco SP Primer

## A Versatile, High-Tack, Water-Based Primer

**Composition:** Tremco SP Primer is a coating primer prepared from a blend of acrylic polymers and adhesion promoters. Tremco SP Primer is asbestos free and meets the requirements of the National Architectural Coatings regulation and Rule 1113 of the Los Angeles SCAQMD as a roof coatings primer.

**Basic Use:** Tremco SP Primer improves adhesion of acrylic coatings when applied to single ply membranes such as EPDM, PVC, PIB and Hypalon. Tremco SP Primer is also used to prime Tremlastic SP prior to the application of acrylic latex coatings such as Polarcote FR.

Tremco SP Primer is also used as a primer for metal surfaces prior to the application of TremFAST PIB lap seam tape.

**Limitations:**

- Do not apply primers or coatings when rain is imminent
- Not intended for use as a final coating
- Do not apply at temperatures below 45° F (7° C)
- Do not allow container to freeze. Store in a heated area.
- All substrates primed with Tremco SP Primer must be coated the same day. Reprime areas left open overnight or which have been contaminated with dust or debris.
- Not recommended for use over Spray Polyurethane Foam (SPF) as a coating primer.
- Not intended for use over Kynar or other PVDF resin coatings.
- Not intended for use over hot applied asphalt glaze coats.

**Grade:** Brush/roll

**Packaging:** Tremco SP Primer is available in 1 gallon (3.8L), 5 gallon (19L) containers and 53 gallon (200L) plastic lined drums.

Product Advantages	
Features	Benefits
High tack finish	• Provides optimum adhesion
Water based	• Meets VOC standards
Suitable for single ply membranes, asphalt emulsions, metal and masonry surfaces	• Versatile • Can be used on a variety of roof and construction surfaces

**Storage Life:** One year in unopened containers.

**Application:** Surface must be clean and dry before applying. Tremco SP Primer is milky white in the container and when first applied, but will dry to clear, tacky finish. Allow primer to completely dry so it will not track under foot traffic before applying acrylic coating (1 hour minimum). Avoid foot traffic on primed surfaces. Reprime Tremco SP Primer if the surface has remained open overnight.

**Coverage:** Coverage will vary depending upon surface porosity and application conditions. Approximately 300-400 ft<sup>2</sup>/gal (7.4-9.8 m<sup>2</sup>/L).

**Clean-up:** Before cure, rinse hands and equipment with soap and water. After cure, clean equipment with mineral spirits.

**Precautions:** Use Tremco SP Primer in well ventilated areas only. Users must read container labels and Material Safety Data Sheets before use.

**Availability and Cost:** Contact your local Tremco Roofing Representative for pricing and availability. For name and number of your Representative, call 216/292.5000.

**Maintenance:** Your local Tremco Roofing Representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs, and preventative maintenance are all part of a sound roof program.

**Guarantee/Warranty:** Tremco, Inc. warrants Tremco SP Primer to be free of defects and to meet published physical properties when tested according to ASTM and Tremco standards. Under the warranty, any Tremco SP Primer product that is proved to be defective when applied in accordance to our written instructions, and in applications recommended by Tremco as suitable for this product will be replaced with like product at no charge. THIS IS BUYERS SOLE AND EXCLUSIVE REMEDY.

All claims concerning product defects must be made in writing within twelve (12) months of shipment. The absence of such claims in writing during this period will constitute a waiver of all claims with respect such product. This warranty shall be IN LIEU of any other warranty, express or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

**Technical Services:** Your local Tremco Representative, working with Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weatherproofing technology, complement and extend the services of the Tremco Technical Service staff.

**Statement of Policy and Responsibility:**

Tremco takes responsibility for furnishing quality materials and for providing specifications and recommendations for their proper installation.

As neither Tremco itself nor its Representatives practice architecture or engineering, Tremco offers no opinion on, and expressly disclaims any responsibility for the soundness of any structure on which its products may be applied. If questions arise as to the soundness of a structure, its ability to support a planned installation properly the Owner should obtain opinions of competent structural engineers before proceeding. Tremco accepts no liability for any structural failure or for resultant damages, and no Tremco Representative is authorized to vary this disclaimer.

<b>Physical Performance Characteristics</b>		
<b>Tremco SP Primer</b>		
<b>Property</b>	<b>Typical Value</b>	<b>Test Method</b>
Density	8.4 lbs/gal (1.0 kg/L)	ASTM D 1875-95
Viscosity	60-65 KU	ASTM D 562-01
Nonvolatile Content	32% (by weight)	ASTM D 1644-01
Percent Solids	31% (by volume)	ASTM D 5201-01
Asbestos Content	None	EPA 600/R-93/116
VOC	80 g/L	ASTM D 3960-02
Color	White, dries clear	



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